

STALL WARNING SYSTEM - REMOVAL/INSTALLATION**1. General**

- A. This section gives the procedures for the removal and installation of the stall warning system horn. The horn is found above the pilot position installed in a mounting plate.

2. Stall Warning Horn Removal/Installation

- A. Remove the Stall Warning Horn (AD1) (Refer to Figure 401).
- (1) Remove screws that attach the cover, and trim panel to the headliner above pilot.
 - (a) Remove the cover and trim panel from the mounting plate.
 - (2) Remove screw at the aft end of the mounting plate that attaches it to the bracket.
 - (3) Pull the aft end of the mounting plate down.
 - (4) Identify and disconnect the horn electrical connector (P58) from electrical connector (J58).
 - (5) Remove the nuts and washers that attach the stall warning horn to the mounting plate.
- B. Install the Stall Warning Horn (AD1) (Refer to Figure 401).
- (1) Put the stall warning horn in its correct position on the mounting plate.
 - (2) Install the washers and nuts that attach the horn to the mounting plate.
 - (3) Connect the electrical connector (P58) to the electrical connector (J58).
 - (4) Push the mounting plate up to its correct position on the mounting plate.
 - (a) Install the screw that attaches the mounting plate to the bracket.
 - (5) Put the cover and trim panel in their correct position on the mounting plate.
 - (6) Install the screws that attach the cover and trim panel to the mounting bracket.
 - (7) Do a check of the stall warning system horn. Refer to Stall Warning System - Inspection/Check, Stall Warning Operational Check.

Figure 401 : Sheet 1 : Stall Warning Horn Installation

